







# METAL COMPONENTS

Our comprehensive metallurgical expertise and extensive manufacturing capabilities deliver globally competitive metal component solutions to OEM's and Industrial Clients. Reduce your costs by selecting an alternative manufacturing method or let us quote your existing manufacturing process to compare price.

(( OUR MISSION IS TO KEEP LOCAL OEMS GLOBALLY COMPETITIVE ))

Our team of Metallurgists and Engineers will work closely with you to ensure we understand your requirements and meet your needs.

We understand that sending us your designs and concepts requires an assurance of confidentiality. We are committed to protecting your intellectual property and happy to enter into non-disclosure agreements.

## MANUFACTURING CAPABILITIES

- Casting
- Forging
- Machining (5 Axis)
- Grinding
- Welding & Fabrication
- Heat Treatment and Surface Engineering
- Hydraulic Cylinders and Valve Blocks
- Hard Chrome Bars



## **TESTING & VERIFICATION**

- Mechanical Test Lab
- Metal Chemistry
- Metallographic and Heat Treatment Lab
- Non-Destructive Testing (NDT)
- Dimensional Verification Metrology

#### MANUFACTURING CAPABILITIES

## Casting

We offer a range of casting methods and produce castings ranging from a few grammes to several tonnes

- Investment Casting
- Hard Sand

Materials include:

- Carbon Steel
- Alloy Steel
- Stainless Steel
- Hadfield Manganese Steel
- NiHard
- NiResist

#### Forging

 Closed Die steel forging from 0.5 to 70Kg (1 to 155lb)

#### Machining

- Milling & Turning
- Speciality Shaft Manufacture
- Gear Cutting
- Thread Rolling

### Grinding

- Surface
- Centreless External and Internal Diameters

#### Welding and Fabrication

- Laser Cutting
- Plasma Cutting
- Bending
- Certified Welding
- Up to 25mm Plate (1")

## Electrical Discharge Machining (EDM)

- Die-Sink EDM
- Wire Cut EDM

## Hydraulic Cylinders and Valve Blocks

- Single Acting Linear Cylinders
- Double Acting Linear Cylinders
- Hydraulic Valve blocks

#### Hard Chrome Bar

- Induction Hardened Chrome Plated Bars
- Chrome Plated bars
- ISO f7 tolerance
- Maximum Length 6000 mm

#### Heat Treatment

Full Heat treatment capability including:

- Vacuum Furnace
- Anneal, Normalise, Homogenise
- Harden and Temper
- Case Harding
- Nitriding

## Surface Engineering

- Phosphate Coatings
- Zinc
- Chrome
- Nickel
- Painting and Powder Coating

## **TESTING & VERIFICATION**

Malabou's global infrastructure includes in-house Inspection Testing and Verification.

## Mechanical Test Lab

- Tensile (400kN)
- Compression
- Bend
- Impact

## Metal Chemistry Spectrograph

- Ferrous (Steel, Cast Iron, Tool Steel, Stainless Steel)
- Copper Base (Copper, Brass, Bronze)
- Aluminium

## Metallographic and Heat Treatment Lab

- Microscope Analysis
- Micrographs
- Micro Hardness

#### Non-Destructive Testing

- Die Penetrant
- Macro Hardness
- Radiography
- Ultrasonic
- Magnetic Particle

#### Geometric Verification

Co-Ordinate Measuring Machine

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